






## TECHNICAL DATA

### 1.5-layer seam sealing tape

ITEM CODE	XT-3171C	XT-3172C	XT-3173C	XT-3175C	XT-3176C	XT-3178C	XT-3179C
<b>PRODUCTS OVERVIEW</b>							
<b>Application</b>	The customizable Seam Tape options allow you to print colors, patterns, or logos to match your designs without compromising the performance and integrity of your products						
<b>Certificate</b>	REACH	REACH	REACH	REACH	REACH	REACH	REACH
<b>Color</b>							
<b>Standard Width</b>	20mm/18mm/16mm	20mm/18mm/16mm	20mm/18mm/16mm	20mm/18mm/16mm	20mm/18mm/16mm	20mm/18mm/16mm	20mm/18mm/16mm
<b>THERMAL &amp; PHYSICAL PROPERTIES</b>							
<b>Composition</b>	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane	Polyurethane
<b>Total Gauge</b>	100µm (.0039")	100µm (.0039")	100µm (.0039")	100µm (.0039")	100µm (.0039")	100µm (.0039")	100µm (.0039")
<b>Total Weight</b>	125±10g/m <sup>2</sup>	125±10g/m <sup>2</sup>	125±10g/m <sup>2</sup>	125±10g/m <sup>2</sup>	125±10g/m <sup>2</sup>	125±10g/m <sup>2</sup>	125±10g/m <sup>2</sup>
<b>Softening point</b>	130°C (266°F)	130°C (266°F)	130°C (266°F)	130°C (266°F)	130°C (266°F)	130°C (266°F)	130°C (266°F)
<b>Wash Durability</b>	up to 40°C	up to 40°C	up to 40°C	up to 40°C	up to 40°C	up to 40°C	up to 40°C
<b>RECOMMENDED BONDING CONDITIONS: HOT AIR SEAM SEALING MACHINE</b>							
<b>Temperature</b>	580°C-650°C	580°C-650°C	580°C-650°C	580°C-650°C	580°C-650°C	580°C-650°C	580°C-650°C
<b>Time</b>	15-18m/min	15-18m/min	15-18m/min	15-18m/min	15-18m/min	15-18m/min	15-18m/min
<b>Pressure</b>	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar	1.47bar-2.45bar

1. Custom color and print capabilities.

2. Products may be stocked in various width or can be slit to requested widths.

3. Recommended bonding conditions will vary between machinery, fabrics and applications.



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